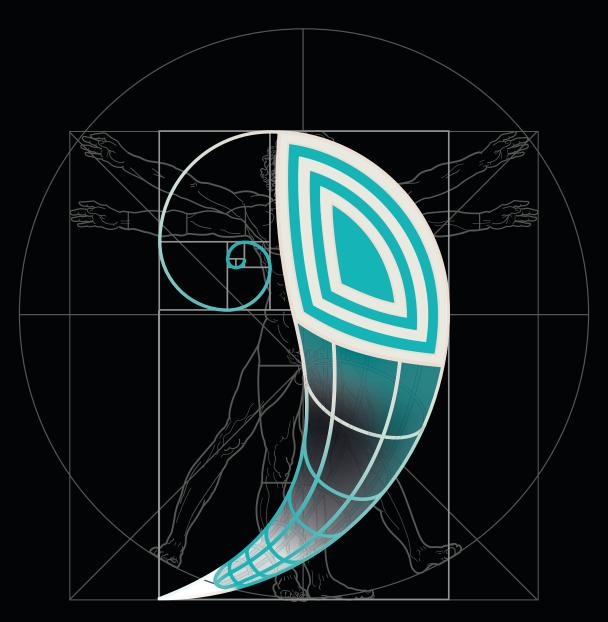


DENTAL CAD/CAM DISK



State-of-the-art in dental laboratories

BROCHURE

More than a temporary material

LEONARDO® offers a wide range of CAD/CAM disk solutions to help you boost your productivity and profitability.

Our multi and mono layer PMMA disks are ideal for any CAD-CAM process like long lasting temporary crowns and bridge. Made of cross-linked high molecular weight resin guarantee faithful reproduction of details and strength even at thin thicknesses.

PMMA DISK

Advantages:

- High detail reproduction in milling
- No chipping even at very thin layers
- Abrasion resistance
- Fluorescence
- Fully calcinable
- No residue
- Colour stability

-High Flexural Strenght-



High Biocompatibility

Eccellent Milling Reproducibily





HIGHLY CROSS-LINKED PMMA MATERIAL

High wear-resistance, low moisture absorption and superior performance. **OF COLOURS**

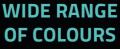
to match any dental laboratory needs.











Up to 24 shades available



COMPLETE RANGE OF DIMENSIONS

LEONARDO® PMMA DISKS are ideal for any type of milling machines.

Biocompatibility

Monolayer

Main Features

Purely mills and easily polishes

 \checkmark

- Easy to operate
- Stable and efficient materials
- Excellent biocompatibility
- Ideal for long-term temporaries with a wear period up to 12 months

Technica Data

PMMA DISK

Properties	Parameter		
Flexural strenghth	>120 Mpa		
Modulus of Elasticity	>2200Mpa		
Water Absorption	<20µg / mm3		
Water Solubility	<0.8µg/mm3		
Vickers Hardness	21.8 HV0.2		
Thickness	10 to 30mm		
Shades	16A-D, A0, B0, BL, BL1, BL2, BL3, BL4		

Multilayer

Main Features

- Seamless Gradient
- Natural look
- Easy to operate
- Stable and efficient materials
- Excellent biocompatibility
- Not only for temporary crowns and bridges but also for removable

Casting Wax

Applications

- Suitable for Oral Tissue
- Restoration Model

Main Features

- Natural look
- Time-saving and easy processing
- Excellent translucency



Technical Data

Properties	Parameter
Density	0.89-0.93 g/cm³
Drop Melting Point	116 °C
Shore Hardness	<20µg / mm3
Colours Available	Blue, White

Pink

Main Features

- Suitable for denture based milling
- Easy to operate
- Stable and low water absorbption
- Excellent biocompatibility
- Ideal for long-term temporaries with a wear period up to 12 months

Shades 2S, 2ST, 3S, 3ST

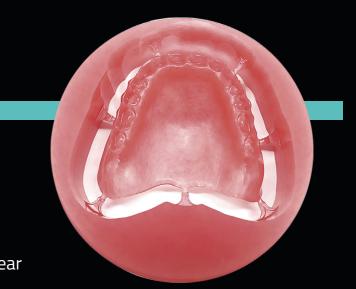






Technical Data

Properties	Parameter		
Flexural strenghth	>120 Mpa		
Modulus of Elasticity	>2200Mpa		
Water Absorption	<20µg / mm3		
Water Solubility	<0.8µg/mm3		
Vickers Hardness	21.8 HV0.2		
Thickness	10 to 30mm		
Shades	16A-D, 2M2, BL, BL1, BL2, BL3, BL4		



High Biocompatibility Milling Reproducibily Resistance

Clear

Applications

- Dental guard
- Implant guide
- Male casting mold

Main Features

• Crystal clear surface with outstanding translucency

 \checkmark

PMMA DISK

Leaves no trace

Colours

Pink, Orange, Clear, Red

Full Denture

Main Features

- Easy processing
- High stability between Arch and Base

Shades

Denture Base: 2S 2ST 3S 3ST Denture Arch: 16A-D, 2M2, BL, BL1, BL2, BL3, BL4

PMMA Specification Sheet

Dimensior (mm)	ı	Monolayer PMMA	Multilayer PMMA	Clear PMMA
693.5	Ø98x10	\checkmark	\checkmark	\checkmark
	Ø98x12	\checkmark	\checkmark	\checkmark
	Ø98x14	\checkmark	\checkmark	\checkmark
φ	Ø98x16	\checkmark	\checkmark	\checkmark
	Ø98x18	\checkmark	\checkmark	\checkmark
	Ø98x20	\checkmark	\checkmark	\checkmark
	Ø98x22	\checkmark	\checkmark	\checkmark
	Ø98x25	\checkmark	\checkmark	\checkmark
	Ø98x30	\checkmark	\checkmark	\checkmark
095	Ø95x10	\checkmark	\checkmark	\checkmark
	Ø95x12	\checkmark	\checkmark	\checkmark
	Ø95x14	\checkmark	\checkmark	\checkmark
	Ø95x16	\checkmark	\checkmark	\checkmark
	Ø95x18	\checkmark	\checkmark	\checkmark
	Ø95x20	\checkmark	\checkmark	\checkmark
	Ø95x22	\checkmark	\checkmark	\checkmark
	Ø95x25	\checkmark	\checkmark	\checkmark
	Ø95x30	\checkmark	\checkmark	\checkmark
	89x71x12	\checkmark	\checkmark	\checkmark
	89x71x14	\checkmark	\checkmark	\checkmark
	89x71x16	\checkmark	\checkmark	\checkmark
	89x71x18	\checkmark	\checkmark	\checkmark
	89x71x20	\checkmark	\checkmark	\checkmark
	89x71x22	\checkmark	\checkmark	\checkmark
	89x71x25	\checkmark	\checkmark	\checkmark
	89x71x30	 	 	

Note: Suitable for Open system - Z-System - AG-System





Leonardo is a leading manufacturing company with skill and passion devoted to provide advanced solutions to the dental community. We are located in Gorle, Bergamo province, in Northern Italy.

Incorporated with global branches, LEONARDO[®] is organized into R&D, production, marketing & sales and customer support. Main LEONARDO[®] products include Acrylic teeth, Dental CAD/CAM Materials and Arch-metal free system. With knowledgeable dental technicians and experienced engineers, our R&D team has developed and released a series of new dental solutions dedicated to the modern dental laboratories.

With all these accomplishments and our endless research and development efforts, we are proud to be your professional partner.

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